

IN THE CLAIMS:

1. (Currently Amended) A press of a press production series having multiple presses used for massive forming, comprising
  - a machine frame;
  - a ram guided in a journalled manner and arranged for attachment of a first tool component;
  - a ram drive positioned on the machine frame and presetting a path-time trace of the ram drive and comprising at least one electric motor and at least one eccentric shaft connected to one another via a drive, the ram drive having an offset drive specific to ~~various~~ the multiple presses of the press production series for attaining different stroke speeds; and
  - a table positioned opposite to the ram on the machine body and arranged for attachment of a second tool component.
2. (Original) The press according to claim 1, wherein the offset drive comprises a planetary gear system.
3. (Previously Amended) The press according to claim 2, wherein connections and dimensions of the planetary gear system are uniform within the press production series and are attachable to uniform press bodies.
4. (Original) The press according to claim 2, wherein a belt drive is positioned between the planetary gear system and the electric motor.
5. (Previously Amended) A press production series with presses, comprising

a machine frame;

a ram for each of the presses guided in a journalled manner and disposed for attachment of a first tool component;

a ram drive positioned on the machine frame and arranged to preset a path-time trace of each ram, the ram drive comprising at least one electric motor and at least one eccentric shaft connected to one another via a drive; and

a table positioned opposite to each ram on the machine body and disposed for attachment of a second tool component, wherein the drive has an offset drive specific to the various presses of the press production series for realization of different stroke speeds

in which the presses vary only in the configuration of the ram drive.

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